WHAT IS CLAIMED IS:

- A time-of-flight mass spectrometer reflector, comprising:
 a single piece reflector body with a radially symmetrical trough.
- 2. A reflector in accordance with claim 1, wherein said reflector body is made of a
 stainless steel with an inner side of said trough being polished.
 - 3. A reflector in accordance with claim 1, wherein said reflector body is formed of a carrier material with a conductive coating with an inner side of said trough being polished.
 - 4. A reflector in accordance with claim 1, wherein a diameter of said reflector body measured at the edge of said trough, is between 60 mm and 75 mm.
 - 5. A time-of-flight mass spectrometer, comprising:

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- a housing, into which molecules of a gas to be analyzed enter;
- an ion source, by which the molecules present in the housing are ionized;
- an annular electrode to which a certain voltage potential is applied, and by which the ionized molecules are accelerated;
- a reflector, by which the ionized and accelerated molecules are deflected, said reflector being a one piece reflector body with a radially symmetrical trough; and
- a detector, which is hit by the ionized and deflected molecules at the end of the path traveled.

- 6. A time-of-flight mass spectrometer in accordance with claim 5, wherein the ion source comprises a resonance enhanced multi photon ionization (REMPI) source.
- 7. A time-of-flight mass spectrometer in accordance with claim 5, wherein said detector comprises a multi-channel plate.
- 8. A time-of-flight mass spectrometer in accordance with claim 5, wherein said detector is formed of one of stainless steel or a suitable carrier with a conductive coating and an inner side of said trough is polished.
 - 9. A time-of-flight mass spectrometer in accordance with claim 5, wherein a diameter of said reflector, measured at an edge of said trough, is between 60 mm and 75 mm.
 - 10. A time-of-flight mass spectrometer, comprising:

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a housing with a gas inlet into which molecules of a gas to be analyzed enter said housing;

an ion source directed at the path of the gas to be analyzed for ionizing the molecules present in the housing;

an annular electrode to which a certain voltage potential is applied, said annular electrode accelerating ionized molecules along a path;

a reflector deflecting ionized and accelerated molecules, said reflector being a one piece reflector body with a radially symmetrical trough; and

a detector at an end of the path, said detector being hit by the ionized and deflected molecules for detecting the arrival of ions.

- 11. A time-of-flight mass spectrometer in accordance with claim 10, wherein the ion source comprises a resonance enhanced multi photon ionization (REMPI) source.
- 5 12. A time-of-flight mass spectrometer in accordance with claim 10, wherein said detector comprises a multi-channel plate.
 - 13. A time-of-flight mass spectrometer in accordance with claim 10, wherein said detector is formed of one of stainless steel or a suitable carrier with a conductive coating and an inner side of said trough is polished.
- 14. A time-of-flight mass spectrometer in accordance with claim 10, wherein a diameter of said reflector, measured at an edge of said trough, is between 60 mm and 75 mm.